

**64-7-WH-63- 1/8” Grade 50 Carbon Steel Galvanized
Wheels n’ Heels® InVent Gratings**

Model Specification for type 64-7-WH-63 1/8”Grade 50 Carbon Steel Galvanized Grating as Manufactured by Ohio Gratings Inc. 5299 Southway St. SW, Canton, Ohio 44706 or approved equal.

NOTE: The specifier will need to edit this specification to reflect the options in this document shown in **Red**. Some editing can be accomplished by deleting unnecessary requirements.

**SECTION 05 53 00
Metal Fabrications – Metal Gratings**

Part 1: General

1.1 Section Includes

- A. Prefabricated heavy duty ADA compliant steel bar gratings.
- B. Prefabricated Support Frames for gratings.
- C. Miscellaneous installation hardware and accessories.

1.2 References

- A. ASTM A-572 Grade 50 Hot-Rolled Carbon Steel
- B. ASTM A-1011 CS Type B Steel Strip Hot-Rolled Carbon
- C. ASTM A-513 Carbon Steel Mechanical Tubing
- D. ASTM A-36 Hot-Rolled Carbon Steel
- E. ANSI/NAAMM- MBG-532-09 Heavy Duty Metal Bar Grating Manual
- F. US Dept of Justice Americans with Disabilities Act- 2010 Design Standards Section 302 for bar spacing and slip resistance.
http://www.ada.gov/2010ADASTandards_index.htm

1.3 Action Submittals

- A. Product Data: The contractor shall submit the manufacturer’s catalog pages including load tables, anchor details and standard installation details.
- B. Shop drawings: The contractor shall submit for approval shop drawings for the fabrication and erection of all gratings, based on construction drawings of current issue. Include plans, elevations, and details of sections and connections as required. Show type and location of all fasteners.
- C. Samples of Grating and Anchorage system shall be submitted for approval.

1.4 Quality Assurance

A. **Manufacturer Qualification:** A company specializing in the manufacture of metal bar gratings with not less than 10 years of documented experience.

B. Fabrication tolerances shall be in accordance with applicable provisions and recommendations of ANSI/NAAMM 532-09 Metal Bar Grating Manual.

Part 2: Products

2.1 Source Requirements:

Design is based upon use of gratings as manufactured by Ohio Gratings Inc. and terminology used herein may include reference to the specific performance or product of this manufacturer. Such reference shall be construed only as establishing the quality of materials, operational features and workmanship to be used under this Section and shall not, in any way, be construed as limiting competition.

2.2 Manufacturers:

Acceptable Manufacturers include Ohio Gratings Inc. 5299 Southway St. SW, Canton, Ohio 44706, 800-321-9800 www.ohiogratings.com , or approved equal.

2.3 Manufactured Units:

A. **Description:** Grating: Type **64-7-WH-63 1/8"** Wheels n' Heels® InVent Heavy Duty Grade 50 Carbon Steel Grating with Slip Resistant Surface and Galvanized finish. Fabricated by assembling tubular steel cross bars through round holes in **1/8"** thick rectangular top surface bars space **7/16"** on center and **1/8"** thick rectangular heavy duty cross bars space **3-15/16"** on center that are then permanently locked in place by swaging. Heavy duty main bearing bars are 4" on center inserted beneath and perpendicular to the top surface bars then fillet welded at each main bearing bar / heavy cross bar intersection.

1. Top surface bar Spacing: **7/16"** on center.
2. Top surface bar depth is 1" and thickness is **1/8"** to provide **5/16"** space between bars.
3. Main Bearing Bars **1/4"** thick spaced 4" on center and their depth is to be based on loading requirements and the clear span shown on the drawings. Main bearing bars are perpendicular to top surface bars.
4. Heavy Duty Cross Bars 1-1/2" x **1/8"** are flush with top surface and spaced **3-15/16"** on center.
5. All Top Surface and Heavy Duty Cross bars shall have Slip Resistant surface.

B. **Fabrication:** Load Band ends of grating with bars **1/8"** thick welded flush with the top surface of the grating and **1/2"** less than the overall depth of the grating as shown on the drawings. Include welded anchor blocks flush with the top surface with counter sunk hole to accept washer and attachment bolts.

C. **Steel Frames:** Carbon Steel ASTM A-36 frames shall be provided as shown on the contract drawings to support and attach the gratings. Include anchors

as shown for locking frame into concrete as shown on the plans. Galvanize frames after fabrication per ASTM A123.

D. Design Criteria:

1. **Loading:** Unless shown otherwise on the contract drawings, gratings shall be designed and manufactured to meet the live load conditions of **AASHTO HS 20 with 30% impact factor**. Main Bearing bar depth shall be as shown on the contract drawings or as recommended by the manufacturer to meet the loading requirements, and clear span conditions.
2. **Slip Resistance:** Walking Surfaces shall have a minimum slip resistant coefficient of friction (COF) of 0.8 to meet Americans with Disabilities Act (ADA) guidelines for Slip Resistance.

E. Materials: Main Bearing bars are Carbon Steel type ASTM A-572 grade 50. Banding bars, top surface bars and heavy duty cross bars are Carbon Steel ASTM A-1011 CS Type B. Steel Tube Cross Bars are type ASTM A-513. Frames are carbon steel type ASTM –A36.

F. Fabrication Tolerances shall be in accordance with ANSI/NAAMM MBG 532-09 Metal Bar Grating Manual.

G. Finish: Gratings and frames shall be **Hot-Dip Galvanized per ASTM A123**.

2.4 Accessories:

Provide appropriate fasteners for type, grade, and class required for the approved anchorage system. Include lifting devices as shown on the drawings.

Part 3: Execution

3.1 Field Verification: Contractor is to provide field measurements prior to preparation of final shop drawings and fabrication where required to ensure proper fitting of the work.

3.2 Installation

A. Prior to grating installation, contractor shall inspect supports for correct alignment and conditions for proper attachment and support of the gratings. Any inconsistencies between contract drawings and supporting structure deemed detrimental to grating placement shall be reported in writing to the Engineer, Architect or owner's agent prior to placement.

B. Install grating in accordance with shop drawings and standard installation clearances as recommended by ANSI/NAAMM MBG-532-09 Metal Bar Grating Manual.

3.3 Grating Attachment: Use approved attachment system and fasteners to secure grating to supporting members as shown on plans.